



| Parts List |       |          |                                  |     |                          |          |
|------------|-------|----------|----------------------------------|-----|--------------------------|----------|
| Ref        | Class | Part     | Description                      | Qty | Comment                  | Footnote |
| 1          | 436   | 4842A 3  | CRANKSHAFT ASSEMBLY              | 1   |                          |          |
| 2          | 11    | 52901    | NUT, FLYWHEEL TO CRANKSH         | 1   |                          |          |
| 3          | 30    | 62567    | BEARING, BALL - UPPER            | 1   |                          |          |
| 4          | 30    | 63742    | BEARING, BALL - LOWER            | 1   |                          |          |
| 5          |       | 54196A 1 | CARRIER ASSEMBLY, "O" RING       | 1   |                          |          |
| 6          | 25    | 35126    | "O" RING, CARRIER                | 1   |                          | 4        |
| 7          | 535   | 3190A 2  | CENTER MAIN BEARING ASSEMBLY     | 2   |                          |          |
| 8          | 17    | 20032    | DOWEL PIN, CENTER MAIN BE        | 4   |                          |          |
| 9          | 29    | 48410    | BEARING, NEEDLE - OUTER RACE     | 112 | SERIAL 00000000-03295133 |          |
| 9          | 29    | 52168    | BEARING, NEEDLE - OUTER RACE     | 112 | SERIAL 03295134-09999999 |          |
| 10         |       | 26113    | RACE, OUTER (PAIR)               | 2   |                          |          |
| 11         | 53    | 26933    | RING< SNAP - OUTER RACE          | 2   |                          |          |
| 12         | 17    | 47246    | DOWEL PIN, STEPPED               | 2   |                          |          |
| 13         | 10    | 22968    | SCREW, CENTER MAIN BEARING       | 4   |                          |          |
| 14         | 11    | 46887    | NUT, BEARING CLAMPING SCREW      | 4   |                          |          |
| 15         | 540   | 4857A 1  | MAIN BEARING ASSEMBLY, VALVE     | 3   |                          |          |
| 15         | 540   | 4857A 5  | MAIN BEARING ASSEMBLY, VALVE     | 3   |                          |          |
| 16         | 17    | 20032    | DOWEL PIN, MAIN BEARING          | 6   |                          |          |
| 17         | 10    | 45775    | SCREW, MAIN BEARING CLAMPING     | 6   |                          |          |
| 18         | 11    | 45774    | NUT, MAIN BEARING CLAMPING       | 6   |                          |          |
| 19         | 34    | 61313A 1 | REED SET, MATCHED - MAIN BEARING | 3   |                          |          |
| 19         | 34    | 56007A 1 | REED SET, MATCHED - MAIN BEARING | 3   |                          |          |
| 20         | 34    | 56008    | REED STOP, MAIN BEARING RACE     | 12  |                          |          |
| 21         | 10    | 62204    | SCREW, REED STOP MOUNTING        | 30  |                          |          |
| 22         | 11    | 53153    | NUT, REED STOP SCREW             | 30  |                          |          |
| 23         | 745   | 3560A19  | PISTON AND PISTON PIN ASSEMBLY   | 6   | SERIAL 00000000-03295133 |          |
| 23         | 745   | 4879A 2  | PISTON AND PISTON PIN ASSEMBLY   | 6   | SERIAL 03295134-09999999 |          |
| 24         | 40    | 52035    | LOCK RING, PISTON PIN            | 12  |                          |          |
| 25         | 39    | 45155A12 | RING, PISTON (1/16" THICK)       | 2   |                          |          |
| 26         | 622   | 4850A 3  | CONNECTING ROD AND CAP ASSEMBLY  | 6   |                          |          |
| 27         | 31    | 62596A 1 | BEARING ASSEMBLY, CRANKPIN       | 6   |                          |          |
| 28         | 10    | 54803    | SCREW, CONNECTING ROD            | 12  |                          |          |
| 29         | 11    | 49091    | NUT, CONNECTING ROD SCREW        | 12  |                          |          |
| 30         | 29    | 47270    | BEARING, NEEDLE - PISTON PIN     | 174 |                          |          |
| 31         | 12    | 47247    | WASHER, NEEDLE LOCATING          | 12  |                          |          |
| --         | 745   | 3778A 4  | PISTON AND PISTON PIN ASSEMBLY   | 6   | SERIAL 00000000-03295133 |          |
| --         | 745   | 4912A 1  | PISTON AND PISTON PIN ASSEMBLY   | 6   | SERIAL 03295134-09999999 |          |
| --         | 39    | 45204A12 | RING, PISTON 1/16" THICK         | 2   |                          |          |